TECHNICAL REQUIREMENTS ROTARY CUT VENEER FOR PARQUET

Manufacturer: **Wotan Forest, a.s.**   **division of flat material**
                                   Rudolfovská tř. 202/88   Kvasinská 297
                                   370 01 České Budějovice   517 01 Solnice
                                   Czech Republic   Czech Republic
                                   Web: www.wotanforest.cz

1.   Product: **ALFA floor** - veneer for parquet

1.1   Product indentification – spruce rotary cut veneer for three-layer parquet production

1.2   Veneer method:
-         Wood species - spruce
-         Cut to size veneer – veneer sheets should be prepared in such way that sides are parallel, edges sharp and all angles right. Every sheet must be rectangle shape, trapezium is not acceptable.
-         Veneer sheets must be clean, sawdust, oil stains, waterlogged stains are not acceptable on the surface
-         Veneer must be packaged on a pallet, top and bottom coveded with plywood board, wrapped with stretch foil.

1.3   Quality control
Go through constant quality securing process in all stages of the production

2.   Dimension:
-         Thickness – 2 mm (- 0,2 + 0,2 mm)
-         Width – from 200 mm until 1250 mm (-0 + 10 mm)
-         Length - from 1700 mm until 2500 mm (-0 + 10 mm)

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3.   Quality characteristics:

ALFA floor – veneer for parquet	
	longitudinal cracks, open splits	allowed up to 10 mm width and 1/4 length veneer sheet, max.1 pcs from every side
	closed cracks close splits	allowed up to 1/3 length veneer sheet, max. 1 pcs from every side
	rot	not allowed
	blue stain	allowed up to 5% veneer sheet
	brown sap pocket	allowed up to 150 mm^2
Wood defects	mould	not allowed
	resin pocket	allowed up to 150 mm2
	mechanical damages	not allowed
	insect damages	not allowed
	sound knots	allowed
	dead knots, unsound knots	allowed up to Ø 20 mm
	open knots, knots holes	allowed up to Ø 30 mm
	wave	allowed up to hight 50 mm
	humidity	4 – 6 % 5 – 7 %

Product – ALFA floor veneer for parquet corresponds to the quality characteristics. This is issued under the sole responsibility of the manufacturer.

Solnice 1.11.2020   creator Ing. Josef Kopecký   for manufacturer Ing. Michal Polák
                             quality engineer   COO division of flat material